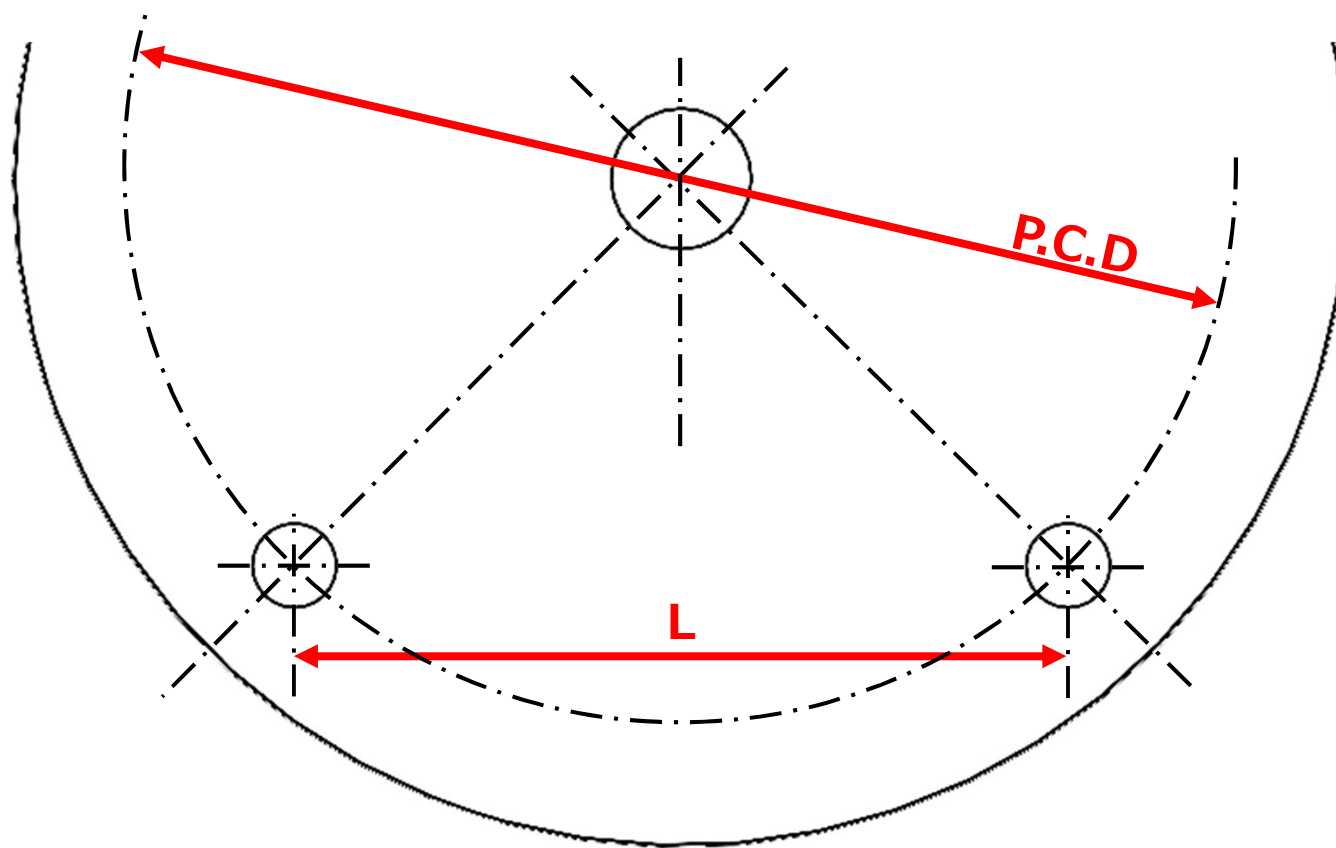


【P.C.Dとは？】

Pitch Circle Diameterの略で、円周上に並んだ穴の中心点を結んだ円の直径を指す。
現物からP.C.D測定しようとする、直接定規やノギスを当てて測れないため、正確な測定は困難。
隣り合うボルト間の距離を測り、対応表にてPCDを推定してください。



【対応表】

PCD ↓	寸法L ボルト穴数			
	4	6	8	10
70	49.5	35.0	26.8	21.6
71	50.2	35.5	27.2	21.9
72	50.9	36.0	27.6	22.2
73	51.6	36.5	27.9	22.6
74	52.3	37.0	28.3	22.9
75	53.0	37.5	28.7	23.2

【例】

ボルト穴が4穴で、
L寸法が53mmの時、
P.C.Dは75

対応表 1

PCD ↓	寸法L			
	ボルト穴数			
	4	6	8	10
70	49.5	35.0	26.8	21.6
71	50.2	35.5	27.2	21.9
72	50.9	36.0	27.6	22.2
73	51.6	36.5	27.9	22.6
74	52.3	37.0	28.3	22.9
75	53.0	37.5	28.7	23.2
76	53.7	38.0	29.1	23.5
77	54.4	38.5	29.5	23.8
78	55.2	39.0	29.8	24.1
79	55.9	39.5	30.2	24.4
80	56.6	40.0	30.6	24.7
81	57.3	40.5	31.0	25.0
82	58.0	41.0	31.4	25.3
83	58.7	41.5	31.8	25.6
84	59.4	42.0	32.1	26.0
85	60.1	42.5	32.5	26.3
86	60.8	43.0	32.9	26.6
87	61.5	43.5	33.3	26.9
88	62.2	44.0	33.7	27.2
89	62.9	44.5	34.1	27.5
90	63.6	45.0	34.4	27.8
91	64.3	45.5	34.8	28.1
92	65.1	46.0	35.2	28.4
93	65.8	46.5	35.6	28.7
94	66.5	47.0	36.0	29.0
95	67.2	47.5	36.4	29.4
96	67.9	48.0	36.7	29.7
97	68.6	48.5	37.1	30.0
98	69.3	49.0	37.5	30.3
99	70.0	49.5	37.9	30.6
100	70.7	50.0	38.3	30.9
101	71.4	50.5	38.7	31.2
102	72.1	51.0	39.0	31.5
103	72.8	51.5	39.4	31.8
104	73.5	52.0	39.8	32.1

PCD ↓	寸法L			
	ボルト穴数			
	4	6	8	10
105	74.2	52.5	40.2	32.4
106	75.0	53.0	40.6	32.8
107	75.7	53.5	40.9	33.1
108	76.4	54.0	41.3	33.4
109	77.1	54.5	41.7	33.7
110	77.8	55.0	42.1	34.0
111	78.5	55.5	42.5	34.3
112	79.2	56.0	42.9	34.6
113	79.9	56.5	43.2	34.9
114	80.6	57.0	43.6	35.2
115	81.3	57.5	44.0	35.5
116	82.0	58.0	44.4	35.8
117	82.7	58.5	44.8	36.2
118	83.4	59.0	45.2	36.5
119	84.1	59.5	45.5	36.8
120	84.9	60.0	45.9	37.1
121	85.6	60.5	46.3	37.4
122	86.3	61.0	46.7	37.7
123	87.0	61.5	47.1	38.0
124	87.7	62.0	47.5	38.3
125	88.4	62.5	47.8	38.6
126	89.1	63.0	48.2	38.9
127	89.8	63.5	48.6	39.2
128	90.5	64.0	49.0	39.6
129	91.2	64.5	49.4	39.9
130	91.9	65.0	49.7	40.2
131	92.6	65.5	50.1	40.5
132	93.3	66.0	50.5	40.8
133	94.0	66.5	50.9	41.1
134	94.8	67.0	51.3	41.4
135	95.5	67.5	51.7	41.7
136	96.2	68.0	52.0	42.0
137	96.9	68.5	52.4	42.3
138	97.6	69.0	52.8	42.6
139	98.3	69.5	53.2	43.0

PCD ↓	寸法L			
	ボルト穴数			
	4	6	8	10
140	99.0	70.0	53.6	43.3
141	99.7	70.5	54.0	43.6
142	100.4	71.0	54.3	43.9
143	101.1	71.5	54.7	44.2
144	101.8	72.0	55.1	44.5
145	102.5	72.5	55.5	44.8
146	103.2	73.0	55.9	45.1
147	103.9	73.5	56.3	45.4
148	104.7	74.0	56.6	45.7
149	105.4	74.5	57.0	46.0
150	106.1	75.0	57.4	46.4
151	106.8	75.5	57.8	46.7
152	107.5	76.0	58.2	47.0
153	108.2	76.5	58.6	47.3
154	108.9	77.0	58.9	47.6
155	109.6	77.5	59.3	47.9
156	110.3	78.0	59.7	48.2
157	111.0	78.5	60.1	48.5
158	111.7	79.0	60.5	48.8
159	112.4	79.5	60.8	49.1
160	113.1	80.0	61.2	49.4
161	113.8	80.5	61.6	49.8
162	114.6	81.0	62.0	50.1
163	115.3	81.5	62.4	50.4
164	116.0	82.0	62.8	50.7
165	116.7	82.5	63.1	51.0
166	117.4	83.0	63.5	51.3
167	118.1	83.5	63.9	51.6
168	118.8	84.0	64.3	51.9
169	119.5	84.5	64.7	52.2
170	120.2	85.0	65.1	52.5
171	120.9	85.5	65.4	52.8
172	121.6	86.0	65.8	53.2
173	122.3	86.5	66.2	53.5
174	123.0	87.0	66.6	53.8

PCD ↓	寸法L			
	ボルト穴数			
	4	6	8	10
175	123.7	87.5	67.0	54.1
176	124.5	88.0	67.4	54.4
177	125.2	88.5	67.7	54.7
178	125.9	89.0	68.1	55.0
179	126.6	89.5	68.5	55.3
180	127.3	90.0	68.9	55.6
181	128.0	90.5	69.3	55.9
182	128.7	91.0	69.6	56.2
183	129.4	91.5	70.0	56.6
184	130.1	92.0	70.4	56.9
185	130.8	92.5	70.8	57.2
186	131.5	93.0	71.2	57.5
187	132.2	93.5	71.6	57.8
188	132.9	94.0	71.9	58.1
189	133.6	94.5	72.3	58.4
190	134.4	95.0	72.7	58.7
191	135.1	95.5	73.1	59.0
192	135.8	96.0	73.5	59.3
193	136.5	96.5	73.9	59.6
194	137.2	97.0	74.2	59.9
195	137.9	97.5	74.6	60.3
196	138.6	98.0	75.0	60.6
197	139.3	98.5	75.4	60.9
198	140.0	99.0	75.8	61.2
199	140.7	99.5	76.2	61.5
200	141.4	100.0	76.5	61.8
201	142.1	100.5	76.9	62.1
202	142.8	101.0	77.3	62.4
203	143.5	101.5	77.7	62.7
204	144.2	102.0	78.1	63.0
205	145.0	102.5	78.5	63.3
206	145.7	103.0	78.8	63.7
207	146.4	103.5	79.2	64.0
208	147.1	104.0	79.6	64.3
209	147.8	104.5	80.0	64.6

PCD ↓	寸法L			
	ボルト穴数			
	4	6	8	10
210	148.5	105.0	80.4	64.9
211	149.2	105.5	80.7	65.2
212	149.9	106.0	81.1	65.5
213	150.6	106.5	81.5	65.8
214	151.3	107.0	81.9	66.1
215	152.0	107.5	82.3	66.4
216	152.7	108.0	82.7	66.7
217	153.4	108.5	83.0	67.1
218	154.1	109.0	83.4	67.4
219	154.9	109.5	83.8	67.7
220	155.6	110.0	84.2	68.0
221	156.3	110.5	84.6	68.3
222	157.0	111.0	85.0	68.6
223	157.7	111.5	85.3	68.9
224	158.4	112.0	85.7	69.2
225	159.1	112.5	86.1	69.5
226	159.8	113.0	86.5	69.8
227	160.5	113.5	86.9	70.1
228	161.2	114.0	87.3	70.5
229	161.9	114.5	87.6	70.8
230	162.6	115.0	88.0	71.1
231	163.3	115.5	88.4	71.4
232	164.0	116.0	88.8	71.7
233	164.8	116.5	89.2	72.0
234	165.5	117.0	89.5	72.3
235	166.2	117.5	89.9	72.6
236	166.9	118.0	90.3	72.9
237	167.6	118.5	90.7	73.2
238	168.3	119.0	91.1	73.5
239	169.0	119.5	91.5	73.9
240	169.7	120.0	91.8	74.2
241	170.4	120.5	92.2	74.5
242	171.1	121.0	92.6	74.8
243	171.8	121.5	93.0	75.1
244	172.5	122.0	93.4	75.4

対応表 2

PCD ↓	寸法L			
	ボルト穴数			
	4	6	8	10
245	173.2	122.5	93.8	75.7
246	173.9	123.0	94.1	76.0
247	174.7	123.5	94.5	76.3
248	175.4	124.0	94.9	76.6
249	176.1	124.5	95.3	76.9
250	176.8	125.0	95.7	77.3
251	177.5	125.5	96.1	77.6
252	178.2	126.0	96.4	77.9
253	178.9	126.5	96.8	78.2
254	179.6	127.0	97.2	78.5
255	180.3	127.5	97.6	78.8
256	181.0	128.0	98.0	79.1
257	181.7	128.5	98.3	79.4
258	182.4	129.0	98.7	79.7
259	183.1	129.5	99.1	80.0
260	183.8	130.0	99.5	80.3
261	184.6	130.5	99.9	80.7
262	185.3	131.0	100.3	81.0
263	186.0	131.5	100.6	81.3
264	186.7	132.0	101.0	81.6
265	187.4	132.5	101.4	81.9
266	188.1	133.0	101.8	82.2
267	188.8	133.5	102.2	82.5
268	189.5	134.0	102.6	82.8
269	190.2	134.5	102.9	83.1
270	190.9	135.0	103.3	83.4
271	191.6	135.5	103.7	83.7
272	192.3	136.0	104.1	84.1
273	193.0	136.5	104.5	84.4
274	193.7	137.0	104.9	84.7
275	194.5	137.5	105.2	85.0
276	195.2	138.0	105.6	85.3
277	195.9	138.5	106.0	85.6
278	196.6	139.0	106.4	85.9
279	197.3	139.5	106.8	86.2

PCD ↓	寸法L			
	ボルト穴数			
	4	6	8	10
280	198.0	140.0	107.2	86.5
281	198.7	140.5	107.5	86.8
282	199.4	141.0	107.9	87.1
283	200.1	141.5	108.3	87.5
284	200.8	142.0	108.7	87.8
285	201.5	142.5	109.1	88.1
286	202.2	143.0	109.4	88.4
287	202.9	143.5	109.8	88.7
288	203.6	144.0	110.2	89.0
289	204.4	144.5	110.6	89.3
290	205.1	145.0	111.0	89.6
291	205.8	145.5	111.4	89.9
292	206.5	146.0	111.7	90.2
293	207.2	146.5	112.1	90.5
294	207.9	147.0	112.5	90.9
295	208.6	147.5	112.9	91.2
296	209.3	148.0	113.3	91.5
297	210.0	148.5	113.7	91.8
298	210.7	149.0	114.0	92.1
299	211.4	149.5	114.4	92.4
300	212.1	150.0	114.8	92.7
301	212.8	150.5	115.2	93.0
302	213.5	151.0	115.6	93.3
303	214.3	151.5	116.0	93.6
304	215.0	152.0	116.3	93.9
305	215.7	152.5	116.7	94.3
306	216.4	153.0	117.1	94.6
307	217.1	153.5	117.5	94.9
308	217.8	154.0	117.9	95.2
309	218.5	154.5	118.2	95.5
310	219.2	155.0	118.6	95.8
311	219.9	155.5	119.0	96.1
312	220.6	156.0	119.4	96.4
313	221.3	156.5	119.8	96.7
314	222.0	157.0	120.2	97.0

PCD ↓	寸法L			
	ボルト穴数			
	4	6	8	10
315	222.7	157.5	120.5	97.3
316	223.4	158.0	120.9	97.6
317	224.2	158.5	121.3	98.0
318	224.9	159.0	121.7	98.3
319	225.6	159.5	122.1	98.6
320	226.3	160.0	122.5	98.9
321	227.0	160.5	122.8	99.2
322	227.7	161.0	123.2	99.5
323	228.4	161.5	123.6	99.8
324	229.1	162.0	124.0	100.1
325	229.8	162.5	124.4	100.4
326	230.5	163.0	124.8	100.7
327	231.2	163.5	125.1	101.0
328	231.9	164.0	125.5	101.4
329	232.6	164.5	125.9	101.7
330	233.3	165.0	126.3	102.0
331	234.1	165.5	126.7	102.3
332	234.8	166.0	127.1	102.6
333	235.5	166.5	127.4	102.9
334	236.2	167.0	127.8	103.2
335	236.9	167.5	128.2	103.5
336	237.6	168.0	128.6	103.8
337	238.3	168.5	129.0	104.1
338	239.0	169.0	129.3	104.4
339	239.7	169.5	129.7	104.8
340	240.4	170.0	130.1	105.1
341	241.1	170.5	130.5	105.4
342	241.8	171.0	130.9	105.7
343	242.5	171.5	131.3	106.0
344	243.2	172.0	131.6	106.3
345	244.0	172.5	132.0	106.6
346	244.7	173.0	132.4	106.9
347	245.4	173.5	132.8	107.2
348	246.1	174.0	133.2	107.5
349	246.8	174.5	133.6	107.8

PCD ↓	寸法L			
	ボルト穴数			
	4	6	8	10
350	247.5	175.0	133.9	108.2
351	248.2	175.5	134.3	108.5
352	248.9	176.0	134.7	108.8
353	249.6	176.5	135.1	109.1
354	250.3	177.0	135.5	109.4
355	251.0	177.5	135.9	109.7
356	251.7	178.0	136.2	110.0
357	252.4	178.5	136.6	110.3
358	253.1	179.0	137.0	110.6
359	253.9	179.5	137.4	110.9
360	254.6	180.0	137.8	111.2
361	255.3	180.5	138.1	111.6
362	256.0	181.0	138.5	111.9
363	256.7	181.5	138.9	112.2
364	257.4	182.0	139.3	112.5
365	258.1	182.5	139.7	112.8
366	258.8	183.0	140.1	113.1
367	259.5	183.5	140.4	113.4
368	260.2	184.0	140.8	113.7
369	260.9	184.5	141.2	114.0
370	261.6	185.0	141.6	114.3
371	262.3	185.5	142.0	114.6
372	263.0	186.0	142.4	115.0
373	263.8	186.5	142.7	115.3
374	264.5	187.0	143.1	115.6
375	265.2	187.5	143.5	115.9
376	265.9	188.0	143.9	116.2
377	266.6	188.5	144.3	116.5
378	267.3	189.0	144.7	116.8
379	268.0	189.5	145.0	117.1
380	268.7	190.0	145.4	117.4
381	269.4	190.5	145.8	117.7
382	270.1	191.0	146.2	118.0
383	270.8	191.5	146.6	118.4
384	271.5	192.0	147.0	118.7

PCD ↓	寸法L			
	ボルト穴数			
	4	6	8	10
385	272.2	192.5	147.3	119.0
386	272.9	193.0	147.7	119.3
387	273.7	193.5	148.1	119.6
388	274.4	194.0	148.5	119.9
389	275.1	194.5	148.9	120.2
390	275.8	195.0	149.2	120.5
391	276.5	195.5	149.6	120.8
392	277.2	196.0	150.0	121.1
393	277.9	196.5	150.4	121.4
394	278.6	197.0	150.8	121.8
395	279.3	197.5	151.2	122.1
396	280.0	198.0	151.5	122.4
397	280.7	198.5	151.9	122.7
398	281.4	199.0	152.3	123.0
399	282.1	199.5	152.7	123.3
400	282.8	200.0	153.1	123.6
401	283.5	200.5	153.5	123.9
402	284.3	201.0	153.8	124.2
403	285.0	201.5	154.2	124.5
404	285.7	202.0	154.6	124.8
405	286.4	202.5	155.0	125.2
406	287.1	203.0	155.4	125.5
407	287.8	203.5	155.8	125.8
408	288.5	204.0	156.1	126.1
409	289.2	204.5	156.5	126.4
410	289.9	205.0	156.9	126.7
411	290.6	205.5	157.3	127.0
412	291.3	206.0	157.7	127.3
413	292.0	206.5	158.0	127.6
414	292.7	207.0	158.4	127.9
415	293.4	207.5	158.8	128.2
416	294.2	208.0	159.2	128.6
417	294.9	208.5	159.6	128.9
418	295.6	209.0	160.0	129.2
419	296.3	209.5	160.3	129.5